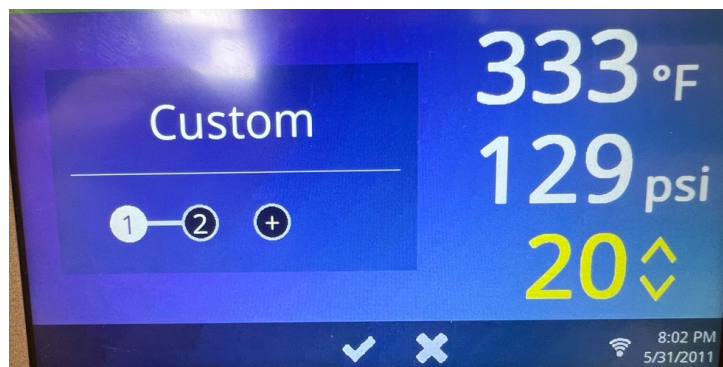
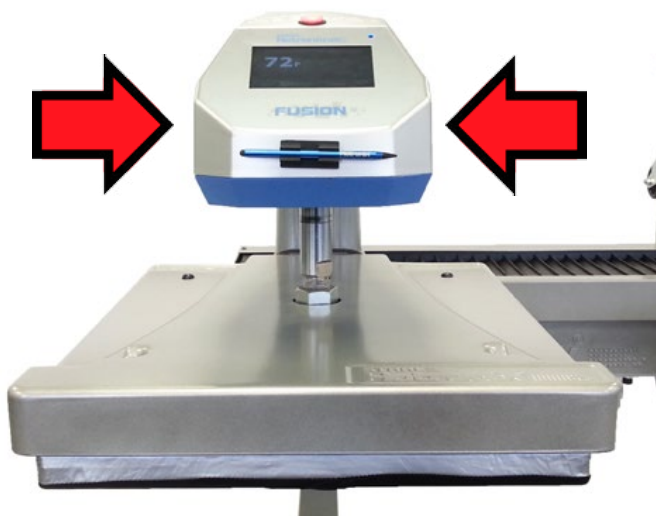




Turn press ON and set timer for 20 seconds or more.



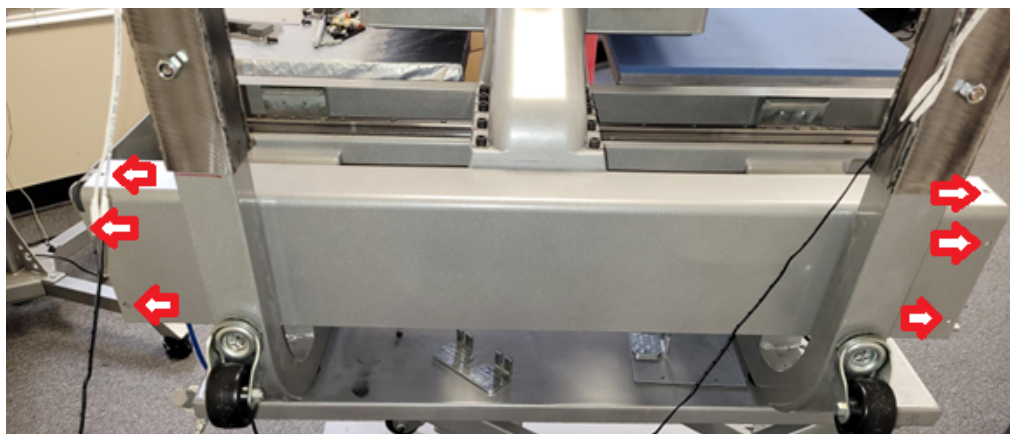
Press Print Switch to lower the heater.



While heater is lowered, disconnect
air supply line from air filter



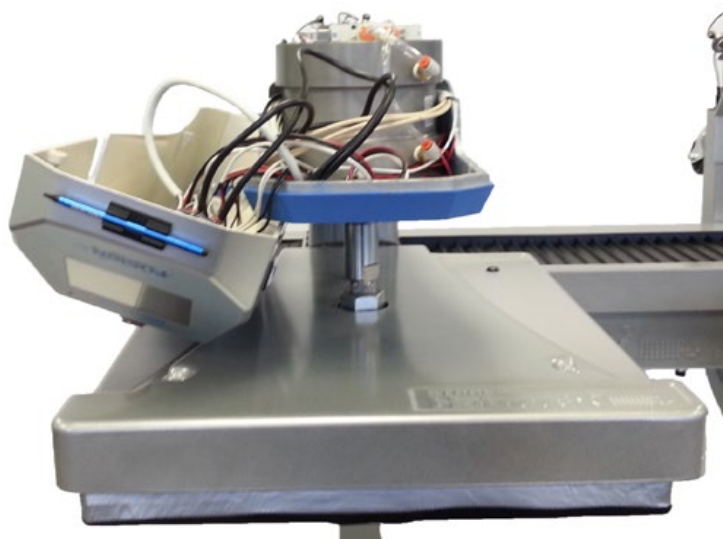
Turn press off and detach power
cord.



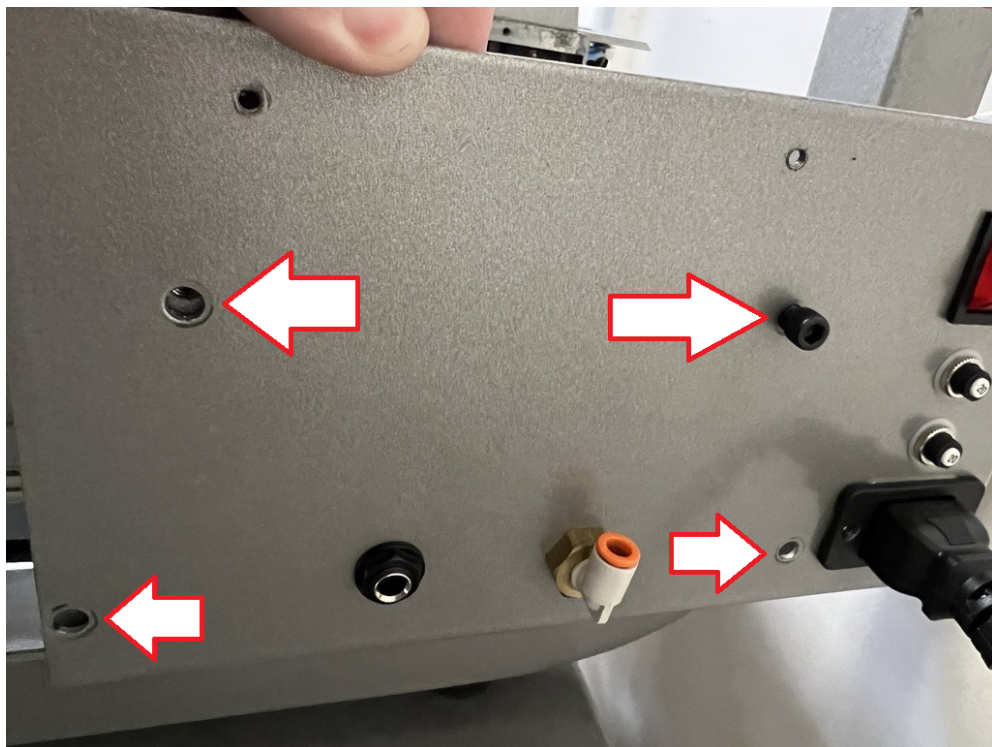
Remove 4 #8-32 x 1/4"
screws to remove rear
cover.



Remove four #8-32 x 3/4" Screws from Control Housing using Short #2 Phillips Screwdriver.



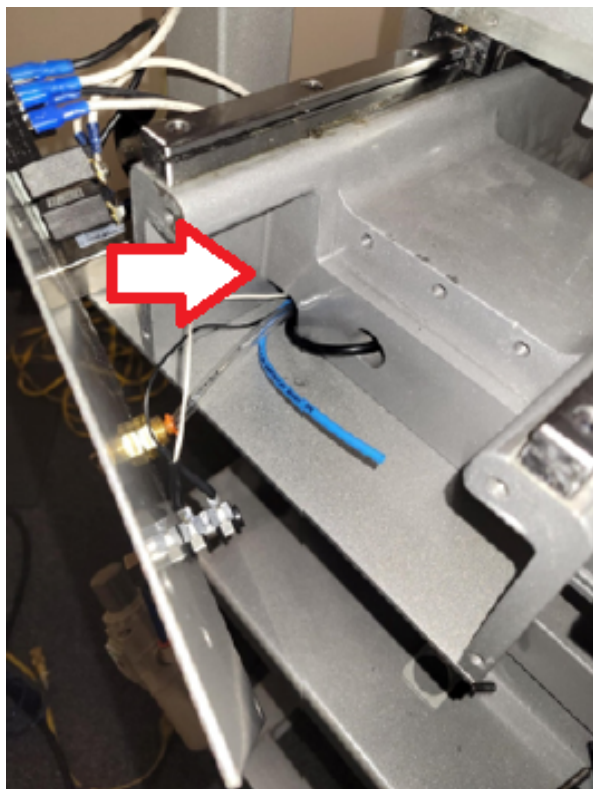
Lift off Control Housing and gently place on left side of press.



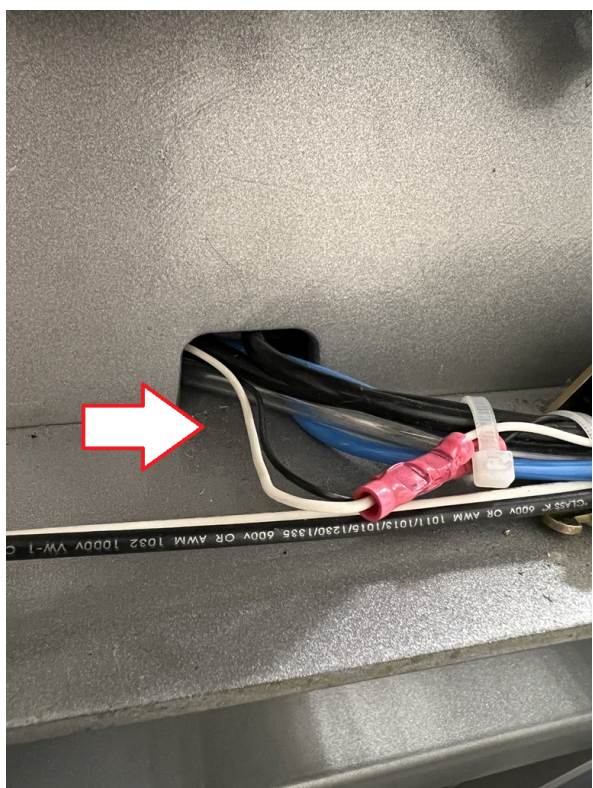
Remove 4 1/4"-20 x 1/2" Screws to remove side cover.



Remove the mounting ring to install the new foot pedal port.

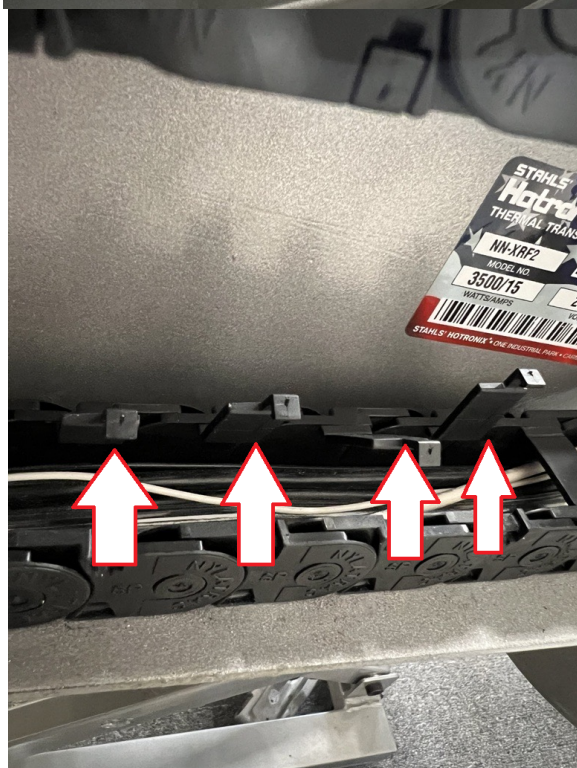


Feed the new wires through to the cable carrier.





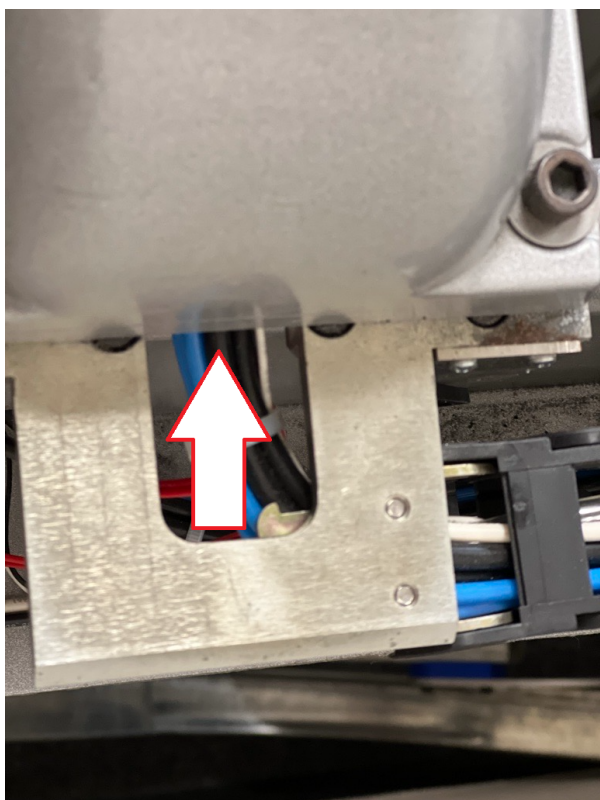
Cut wire ties visible outside of cable carrier.



Release the clips on cable carrier and continue to cut wire ties.

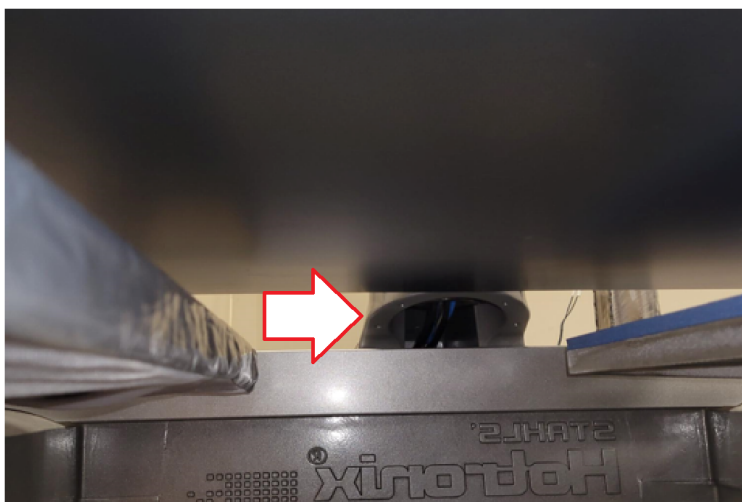


Place new foot pedal wires in the cable carrier, and secure them with the clips.

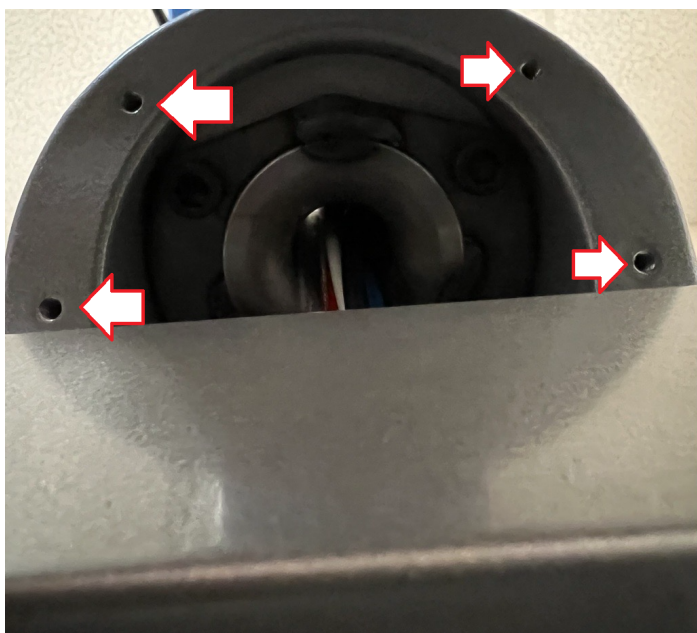


Feed wires into the press mount casting.

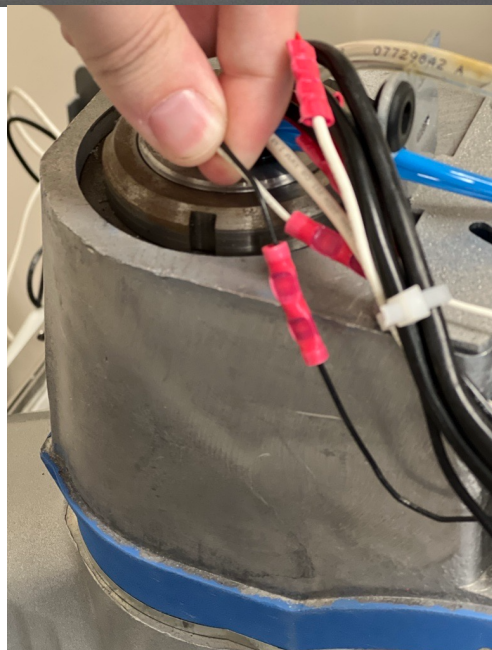
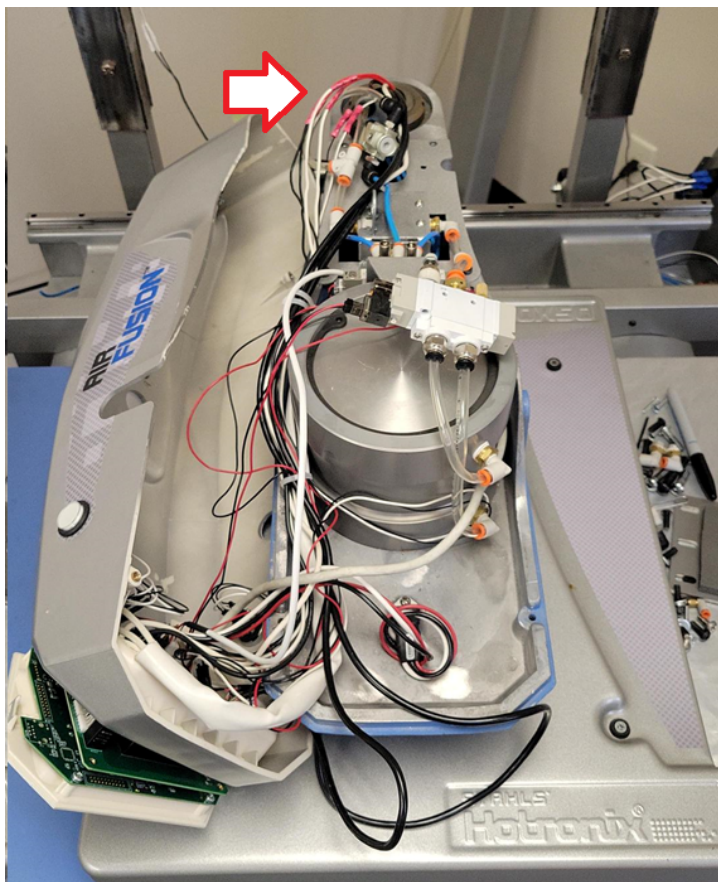
Note: Taping the old wires to the new wires will assist with the process.



Locate the press mount access cover.

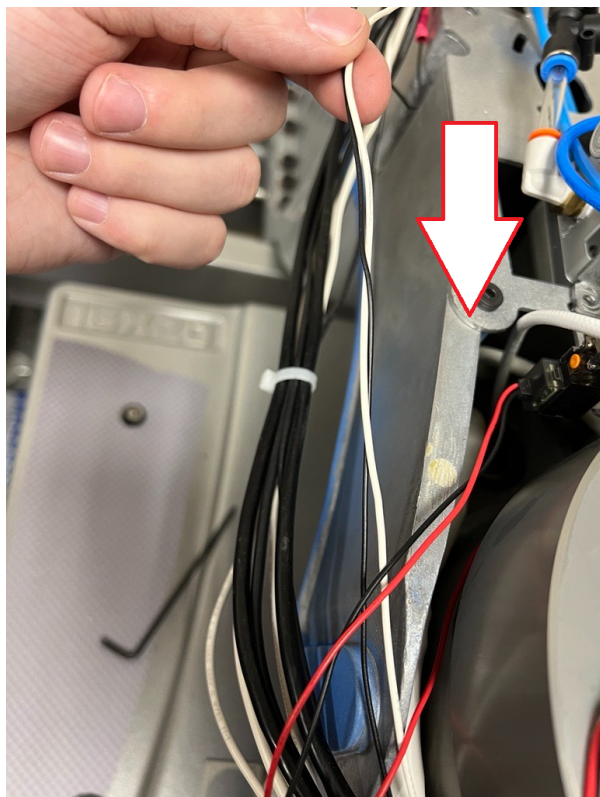


Remove 4 8-32 x 1/4" screws to remove the access cover under the press mount casting.

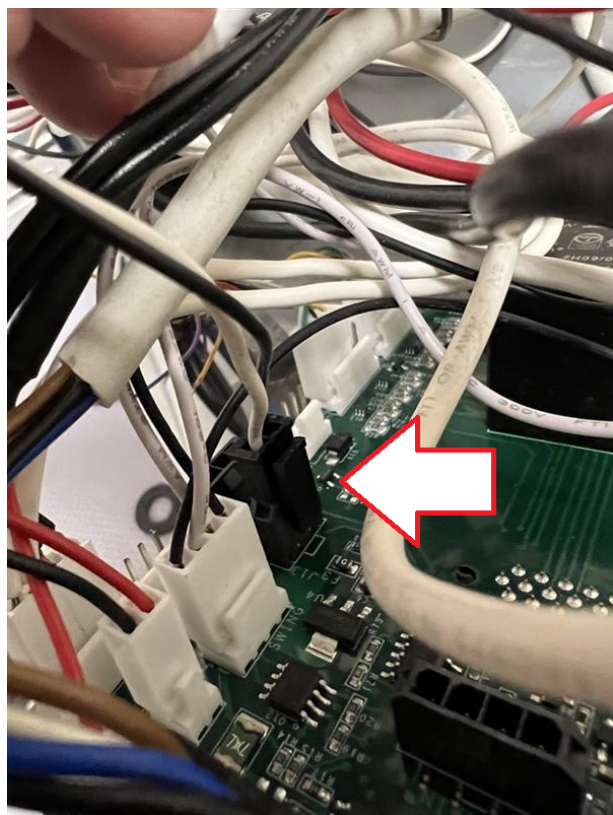


Feed new wires through the spine, using the access channel to assist.

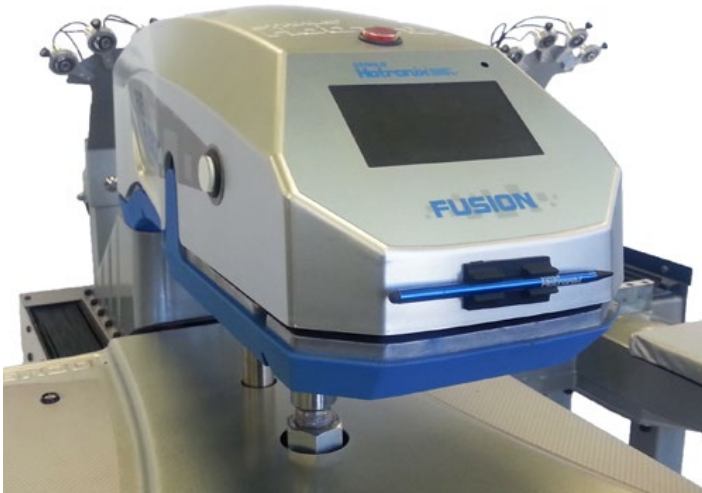
NOTE: Do not attempt to brute force wires. This could cause damage to the wires.



Continue feeding the new wires through, taking care not to damage them.

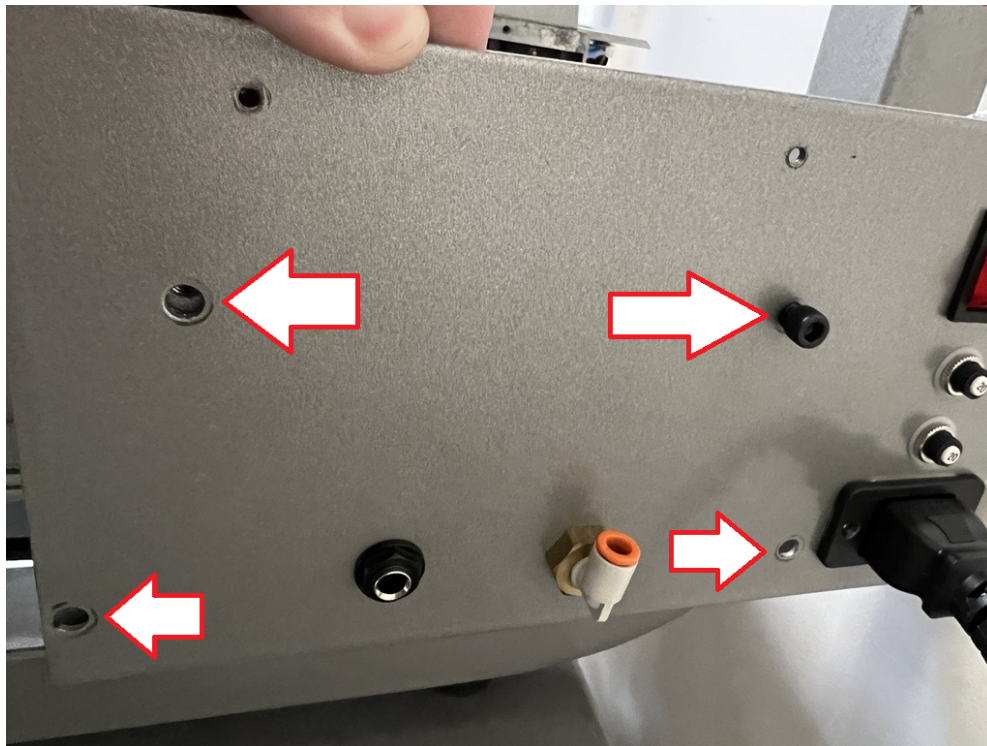


Unplug previous foot pedal connector and replace with new.

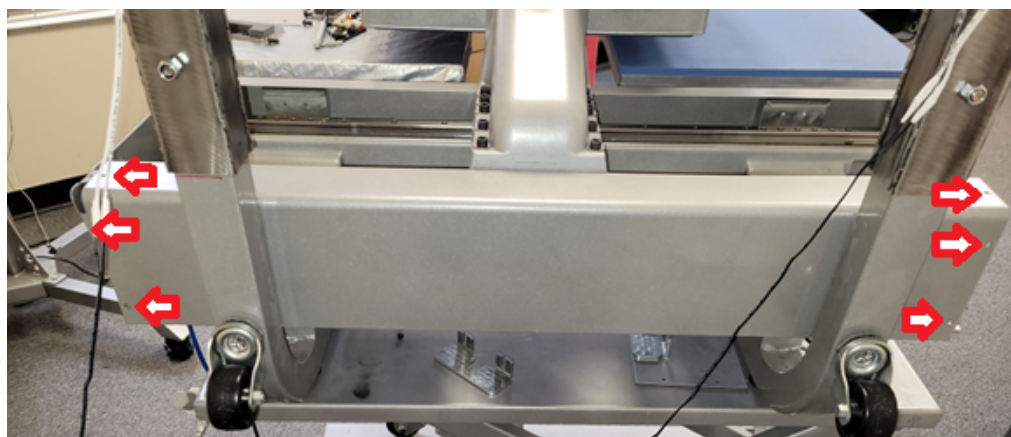


Replace Housing onto press.
Reattach 4 #8-32 x 3/4" Screws to
the Control Housing.

NOTE: Take care not to pinch any
wires between housing and upper
casting.



Replace 4 1/4"-20 x
1/2" Screws to reattach
the side cover.



Reattach 4 #8-32 x 1/4"
screws to replace rear
cover



Reconnect air supply line to air
filter.



Plug press back in and test
functionality.